

# UNIVEX 684-Y Technical Data Sheet

UNIVEX 684-Y is a solvent based & elastomer one-component, non-flammable adhesive.

It is used for bonding sponge, fiber, fabric, felt & upholstery materials in furniture, mattress and seat industry.

## **TECHNICAL DATA**

Specification	Value
Color	Yellowish Transparent
Appearance	Liquid
Viscosity	95 ± 10 (20±1 °C Din Cup No: 4)

## USAGE

 $\rightarrow$  The adhesive is applied with a 1.8 mm diameter spray gun.

 $\rightarrow$  It is applied by making single (if necessary double) pulses with a spray gun to create a thin film layer on the surfaces.

 $\rightarrow$  The adhesive must be spread over the surfaces homogenously.

 $\rightarrow$  To ensure an acceptable result during the application, one minute of open time must be allowed for the solvent content to be evaporated. The open time varies depending on the environment temperature and the amount of glue applied to the surfaces.

- $\rightarrow$  Storing and application should be carried out in well-ventilated areas.
- $\rightarrow$  It is recommended to use a mask during the application.



#### CONSUMPTION

The consumption varies according to the amount applied to the surfaces.

### PACKAGING

3 Kg • 15 Kg • 240 Kg • 1100 Kg

### SHELF LIFE

Shelf life is 12 months at room temperature (18-20 °C).

#### DISCLAIMER

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience. Adalar Kimya does not assume responsibility for the results obtained by others.

We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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